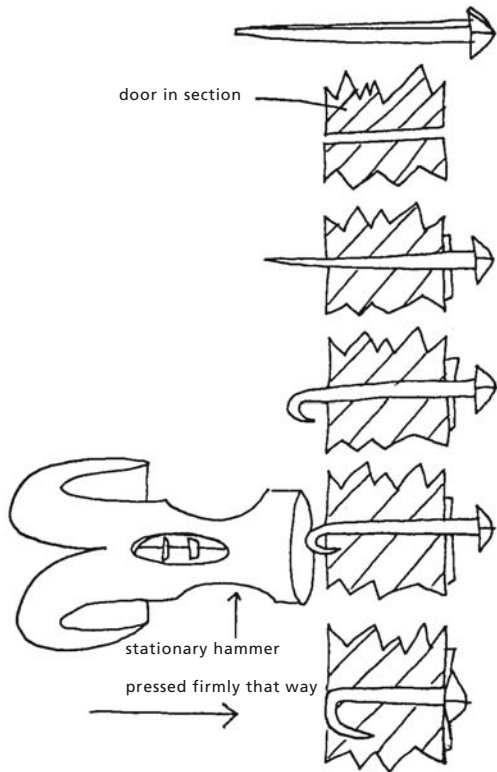


EXPLANATION OF CLINCHING NAILS



Re-headed and drawn point cut nails 1" - 2 1/2" long

Drill pilot hole through wood and out back to prevent splitting with the grain.  
Drill size: 1/8" - 5/32" for 1" - 1 1/2" long nails; 3/16" - 7/32" for 1 3/4" - 2 1/4" long nails;  
longer nails will require larger pilot holes. Try out size of hole on scrap wood first.

Affix hardware and drive nail 80% through.

Bend point of nail over with hammer or needle nose pliers.

**Firmly** back up nail point with a heavy hammer (2-5lbs) and drive the head of the nail in normal fashion until head seats and hardware is tight. One person can do this, but two make it easier.

Nail, when properly set, will have clinched side flush with door. Generally clinching is done along the grain of wood to facilitate clinch sinking into the wood.